



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4353-3

Job Sheet 175807



Part No: D4353-3

Job Qty: 4 ea

Part Name: Bearpaw Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet		OK 18/04/13
120	Waterjet	4 pcs		4/23/18	0.00	0.29	Waterjet1		OK 18/04/13
130	CNC Vertical Machining	4 pcs		4/24/18	0.00	2.01	HAAS1-4		OK 18/04/13
140	QC	4 pcs		4/24/18	0.00	0.00	QC2 Machining-2		OK 18/04/13
150	QC	4 pcs		4/24/18	0.00	0.00	QC8 Machining-2		OK 18/04/13
151	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3		GA110 18-06-01
190	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		21 JUN 01 2018

Part Op 120 - Cut Blank as per D4355-3 File Blank:5.125" x 4.375" x1.00"

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per FolioFB051 and Dwg FOLIO

REV: _____ DWG REV: _____ 3-Deburr

140 - QC2- Inspect parts off machine FAI/FAIB

150 - QC8- Inspect parts - second check

151 - Identify as per dwg & Stock Location: _____ LOCATION : GA

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	.8000 sf (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	1	1,865	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 4:02 PM Dart.Gagnon.Michelle



Container No: S060917



Part: D4353-3

Job No: 175807

Serial No/Batch: S060917

Revision:

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/13/18

